

Date: Wednesday, 06/08/2008 10:52:38 AM
User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : STABILIZER ARM
Job Number : 41014 Estimate Number : 13523
P.O. Number : Part Number : PB674300157
This Issue : 06/08/2008 S.O. No. : Drawing Number : B6743001 P.13
Prsht Rev. : NC Project Number : N/A
First Issue : / / Type : SMALL /MED FAB Drawing Revision : B1
Previous Run : Material :
Written By : Due Date : 13/08/2008 Qty: 5 Um: Each
Checked & Approved By : MF 08-08-06
Comment : Est Rev:A 08-07-25 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PB6743001111 Tube End Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Tube End Plate

batch: B40013 ✓

SP 08-08-07

(8x)

2.0 PB6743001107 Tube Arm



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Tube Arm

batch: 41011 ✓

SP 08-08-07

(8x)

3.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1-Weld assembly as per dwg PB67-43001

SP 08-08-07

(8x)

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

508/08/07

5.0 QC9 VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

DD 08-08-07

6.0 PB6743001109 Male Eye



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Male Eye

batch: B40017

FF 08-08-07

(5)

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Job Number:



Seq. #:

Machine Or Operation:

Description:

7.0

240107

SPRING SLOTTED PIN



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

SPRING SLOTTED PIN

batch: 17850

FF 08-08-07 (5)

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: 1- line drill -107 and -109 using existing pilot hole of -107 as per dwg

2- install spring pin

FF 08-08-07 (5)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/08/07 (5)

10.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME: 9:15

OVEN TEMPERATURE: 320 °F

FINISH TIME: 9:45

M-J 08/08/08

(5X)

11.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-08-08

(5X)

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

39952

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/07 H

Job Completion



W 08.08.26

